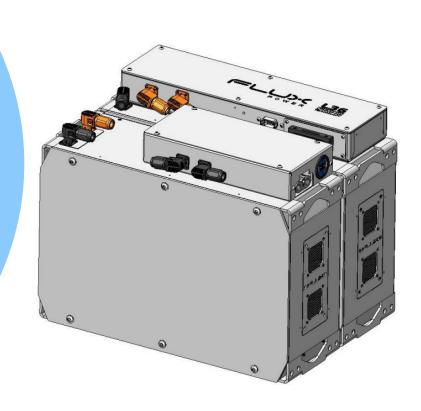
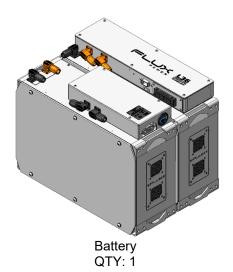
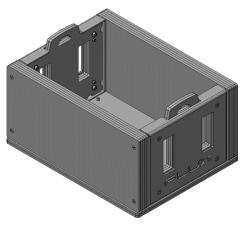
Flux Power L36-G2 Installation Guide



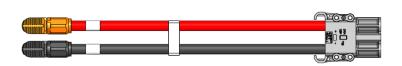


1 Deliverables





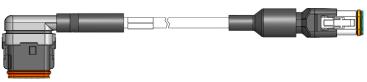
Weight Adapter Qty: 1



Power Cables (varying connector and length) QTY: 1



External BDI with Harness (if applicable) QTY: 1



External Harness (varying connections and length)
QTY: 1



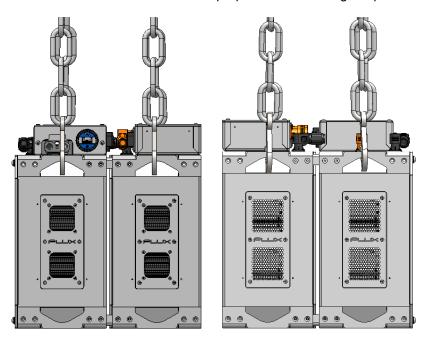
Telematics Box (if applicable)
QTY: 1

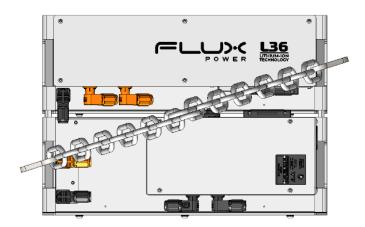
2 Battery Installation

2.1 Installing Battery into Weight Adapter

2.1.1 Lifting Points

Use the four lifting points of the battery to lift the battery up. Two lifting points that are diagonally across from each other can be used as well. A set of hooks with proper chains or lifting straps is recommended.

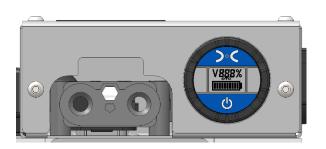


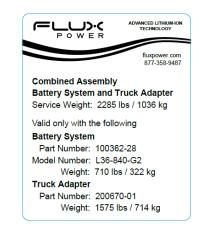


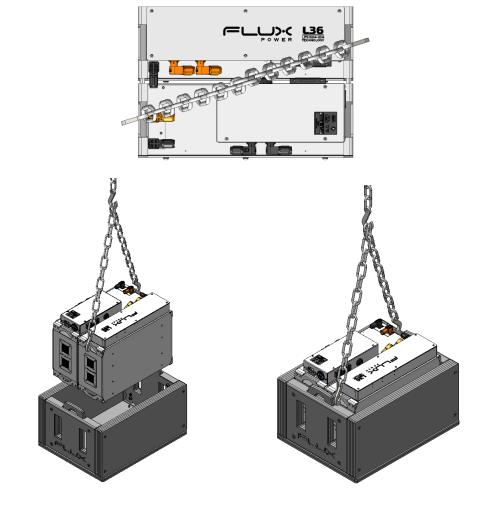


2.1.2 Orientation

The battery should be oriented such that the charge port faces the same direction as the combined assembly I.D. plate on the weight adapter.





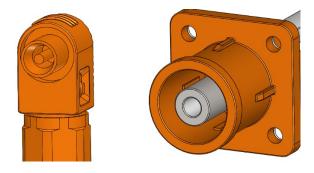


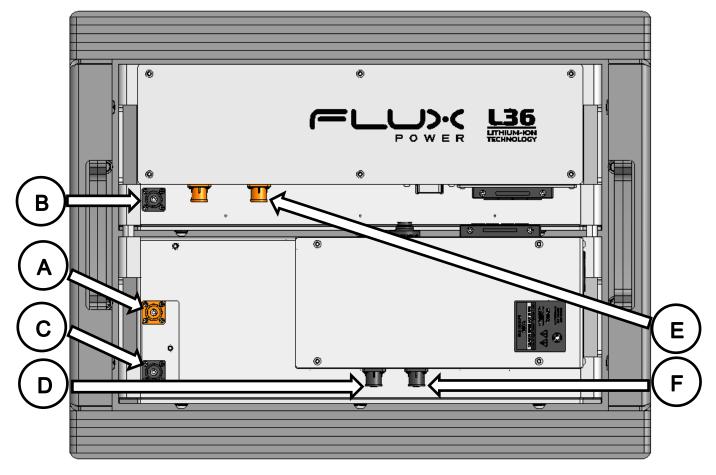


2.2 Installing Power Cables

2.2.1 Power Connections Between Battery Boxes

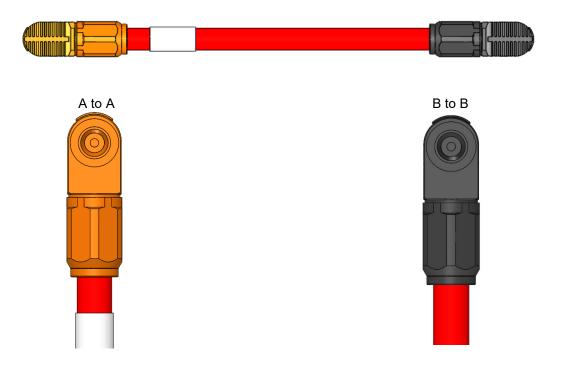
Each power connection will have a white label with a part number. If the battery arrives without the power connections properly connected, then connect them as shown. Power connections can only be inserted into receptacles of the same color and key. An orange insert will slide into an orange receptacle and a black insert into a black receptacle. Align the keys of the insert to that of the receptacle to properly insert the connection. A connector can also be removed by pressing on the button to the side of the plug and pulling the connector straight out.



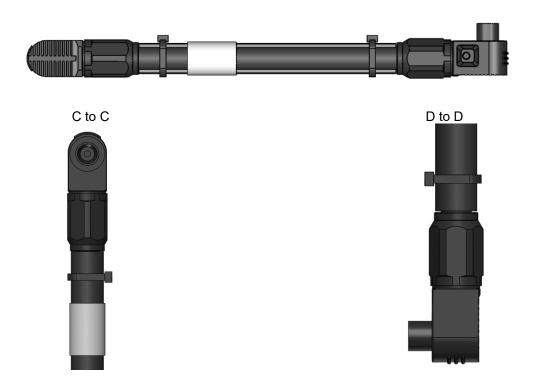




Connection for cable 500650:

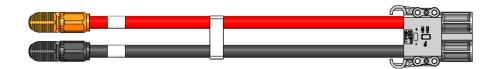


Connection for cable 500653:

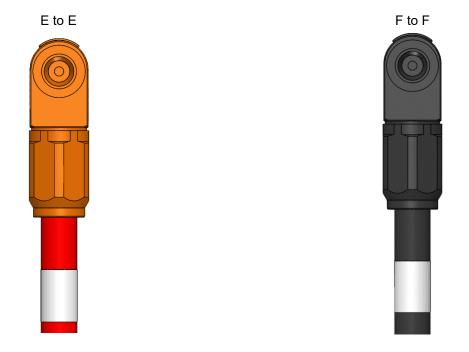


2.2.2 Discharge Power Cables

The discharge power cables have a connector complimentary to the connector on the truck.



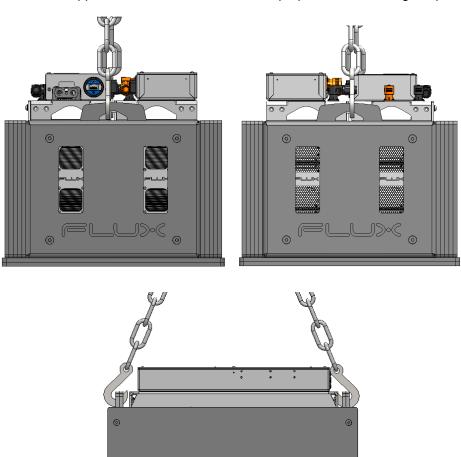
Connection for power cables:



2.3 Installing Battery and Weight Adapter into Truck

2.3.1 Lifting Points

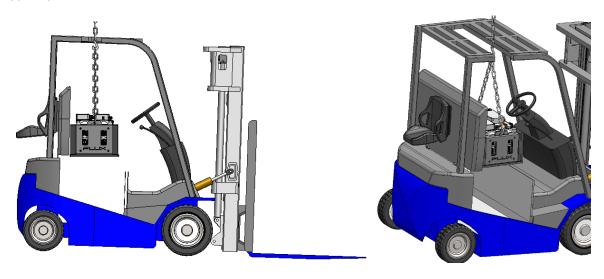
Use the two lifting points on the side of the weight adapter to lift the unit. Different weight adapters will have lifting points on different opposite sides. A set of hooks with proper chains or lifting straps is recommended.





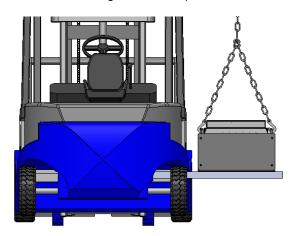
2.3.2 **Drop-in**

Lift and align the battery into the truck's battery compartment by positioning the chain or straps through the gap of the truck's overhead guard. Tighten the truck gate and bumper if the battery compartment has adjustable stoppers present.



2.3.3 Slide-in

Sliding the battery into the compartment requires that both the battery and weight adapter be suspended in the air and then pushed into the compartment. The truck's battery compartment will have a sliding tray for the battery to slide in and out of the compartment. This may require one truck to suspend the loaded sliding tray in the air, and a second truck to push the loaded sliding tray back into the compartment. Pull the sliding tray out to place the unit on and then push the tray back into the compartment. Remove the lifting equipment prior to sliding the battery into the compartment. All external harness connections should also be made before sliding the battery into the compartment. The following sections explain those harness connections.



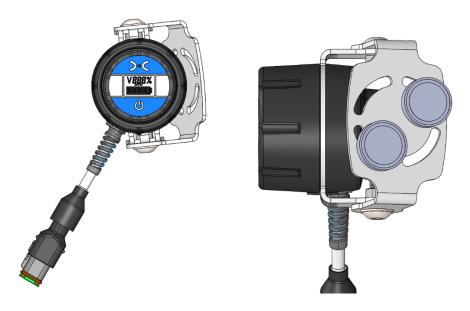


3 External Accessories Installation

3.1 External BDI (if applicable)

3.1.1 Mounting Points

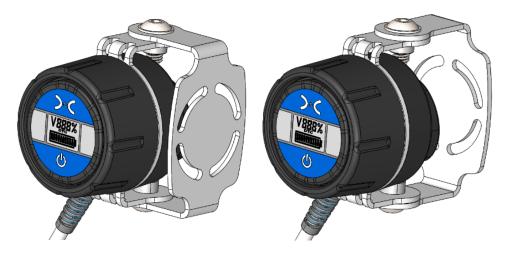
Use the magnets at the bottom of the mounting plate to mount to external BDI to the truck frame. Some mounting plates may have one or two magnets.



3.1.2 Mounting Location

Mount external BDI so that it faces the operator with the Flux Power logo on top and the power button on the bottom.

The two button head screws on the sides of the mounting plate can be loosened to change the angle of the external BDI. Tighten the screws once the preferred orientation is reached.



The three screws on the back of the BDI's housing can be removed to change the location of the secondary mounting plate of the external BDI.







3.2 Telematics

3.2.1 Mounting Points

Use the 4 holes on the side to mount the telematics box onto the truck by tapping into the truck frame; or use the 2 slots on the side to zip-tie the telematics box onto the truck frame.



3.2.2 Mounting Location

Mount the telematics box underneath the overhead guard. Do not mount the telematics box underneath the driver's seat.



3.3 External Harness

3.3.1 Mounting Points

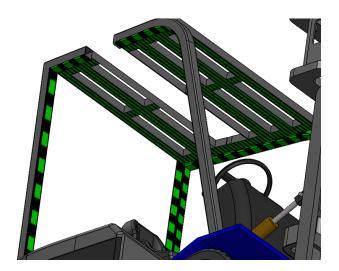
Use zip ties to mount the external harness's body along the truck frame. Different external harnesses have different connectors depending on the truck and the customer's order.

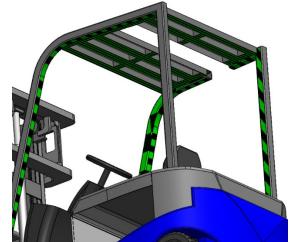
3.3.2 Mounting Location

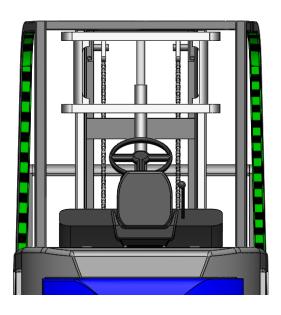
Wrap the external harness within the inside of the truck frame to limit damage to the harness from the truck's surroundings. Recommended locations are highlighted stripped green. Areas to avoid are highlighted checkered red.

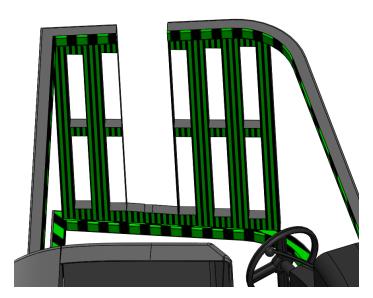


Recommended locations in striped green:

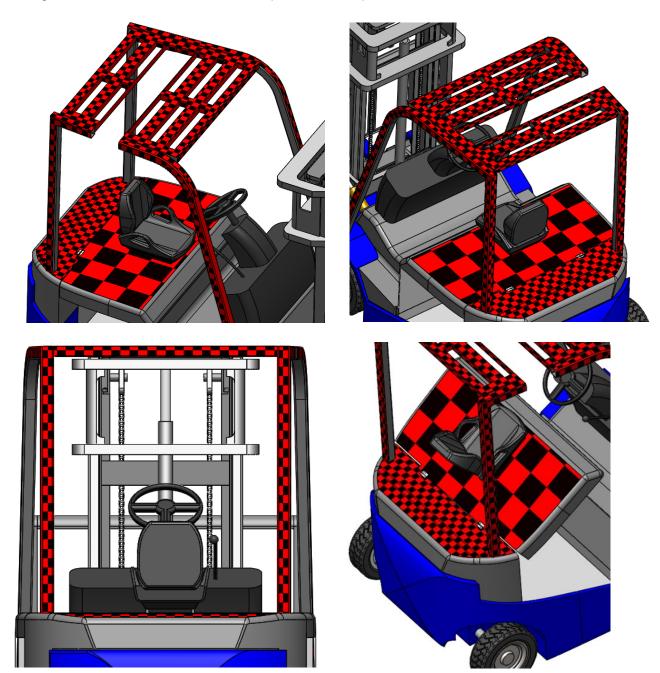








Avoid mounting the harness in areas where it can be pinched or scraped. Areas to avoid in checkered red:



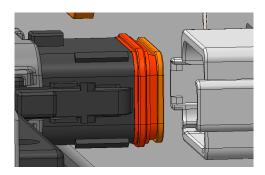


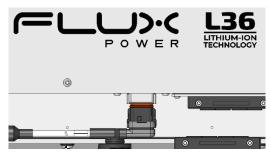
4 Operation

4.1 Discharging the Battery

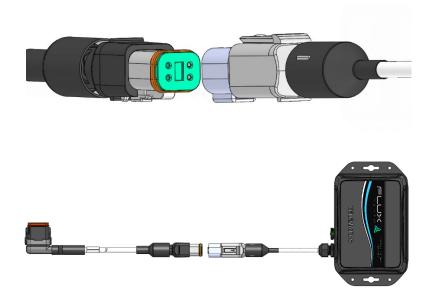
The battery will need to have an external harness and all connectors properly connected to any external accessories present to discharge. External harness connections will vary between different harnesses and truck configurations. An external harness will either connect to the battery's 12-pin communications port, or to a 6-pin receptacle when an external BDI is present. The battery's power cables will have a complimentary connector to the truck. The power cables are always connected to the truck. Do not charge through the power cables.

An external harness connection to the 12-pin communications port's connection:



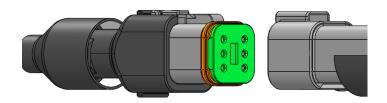


Telematics harness connection is a 4-pin connection:





External BDI connection is a 6-pin connection:





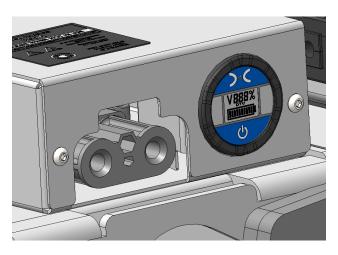
Depending on the battery configuration, it will either have an internal or external BDI. The internal and external BDI function the same way. The battery is turned ON by pressing and holding the power button symbol on the BDI for at least 3 seconds. The battery is turned OFF by pressing and holding the power button symbol for at least 3 seconds.





4.2 Charging the Battery

The battery's charge port will have a complimentary connector to the external charger. The connector will be an A320 connector, but some battery configurations may vary. The battery will cut power to the truck after 10 seconds of detecting a proper connection to the charger. Within those 10 seconds, the internal or external BDI of the battery will alarm.



5 Flux Power Contact Details

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Email: <u>Support@fluxpower.com</u>
Web: <u>www.fluxpower.com</u>

WARNING - Risk of Fire - No User Serviceable Parts

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