

Bulletin No.: TB 2-2021 Date: 9/30/21

Technical Bulletin

LIFT Pack S8 Update Process

This bulletin is to notify the user that a firmware update is needed on their LiFT Pack S8 battery.

Batteries Affected

All S8 model year 2020 batteries with a serial number that begin with 200****. The serial number of the battery is located on the battery I.D. plate which is on the top face of the battery.

Identifying the Issue

We have identified that if a LiFT Pack S8 BMS2 battery, with the appropriate serial number listed above, is not equipped with the newest firmware 2.0.4.12, then there is a risk that the battery may over-discharge due to its heater equation. It may also cause the battery to malfunction resulting in the unexpected application of the emergency brake or momentary loss of regenerative braking on the jack. Therefore, the battery should be re-flashed to firmware 2.0.4.12 by a service technician. Follow the procedure below to identify the batteries firmware version and update if necessary.

Firmware Update Process

Perform the following steps in each phase to properly update the battery's firmware. The overall estimated time to complete this process is about 18 minutes.

Phase 1: Connecting to the Battery (estimated time: 2 minutes)

- 1. Make sure that the battery is fully charged (100% SOC) prior to conducting this process.
 - a. If the battery has no lights on the SOC gauge, then it is severely over-discharged and will need to be trickle charged.
 - b. Refer to the Flux Power's "Service Guide for Over Discharged LiFT Packs" document on the Flux Power website to properly jump the battery.
- 2. Obtain the proper GUI (Flux Connect System Monitor GUI v2.0.1.13) onto a laptop or tablet to connect to the battery.
 - a. If the device is not equipped with this version of the GUI then contact a Product Support representative.
- 3. Establish a proper connection by connecting the PCAN dongle's USB end to the device and the 12-pin diagnostic end into the battery's communications port.
 - a. If a PCAN dongle is needed, then contact a Product Support representative to obtain one.

Phase 2: Update the Battery's Firmware (estimated time: 10 minutes)

- 1. Firmly close the circuit breaker by pushing the yellow tab all the way inside the breaker.
- 2. Create a folder on your device's desktop and title it the serial number of the battery.
- 3. Open the GUI and go to the Firmware Tab.
- 4. The current firmware is displayed alongside the statement "Current Firmware".

| Step | Attempts | Status | ^ | Firmware |
|--|----------|--------|---|------------------|
| 01. Initializing | | | | Firmware Version |
| 02. Opening CAN Node | | | | 2.0.4.8 1C2 |
| 03. Selecting Flash Memory Page 1 | | | | |
| 04. Erasing Flash Memory | | | | Retry |
| 05. Blank-Checking Flash Memory Page 1 | | | | 20 ≑ |
| 06. Programming Flash Memory Page 1 | | | | |
| 07. Verifying Flash Memory Page 1 | | | | |
| 08. Selecting Flash Memory Page 2 | | | | |
| 09. Blank-Checking Flash Memory Page 2 | | | | |
| 10. Programming Rash Memory Page 2 | | | | Undate |
| 11. Verifying Flash Memory Page 2 | | | _ | Update |
| 12. Selecting EEPROM | | | | |
| 13. Erasing EEPROM | | | | Cancel |
| 14. Blank-Checking EEPROM | | | ~ | L |

- a. If the firmware displayed is 2.0.4.12 then is there no need for further action. You can then skip to Phase 3 step 1.
- b. If the firmware displayed is not firmware 2.0.4.12 then continue onto the next step.
- 5. Click on the bottom arrow in the search box titled "Select Firmware".

| Step | Attempts | Status | Firmware | Restore/Save Settings Manually | |
|--|----------|--------|---|---|--|
| Notang Covery CM Mile Covery CM Covery CM | Autripos | 548039 | Firmwore Version Firmwore Version Version Version Factory Set Version Factory Set Version Factory Version Cancel Cancel | star No. Parasite Drain graphy graphy remportance Hetrograms Temportance Compensators Total CR9/Dig Amphours Message Interval (ms) 100 Restore Sattings Save Sattings | |
| 17. Entering to Application Mode 18. Restoring the BCM Settings | | | Restore 1FF to 1C2 | | |
| | | | | | |

- a. If firmware 2.0.4.12 does not appear in the drop-down list, then contact a Product Support representative.
- 6. Select firmware 2.0.4.12 and click the "Update" button.
- 7. The following pop-up will appear with the statement below.



- a. Wait for about one minute and then click "Yes".
 - 8. The table to the left will now begin to populate.

| Step | Attempts | Status | 1 |
|--|----------|--------|---|
| 01. Initializing | 1 | Passed | |
| 02. Opening CAN Node | 2 | Passed | |
| 03. Selecting Flash Memory Page 1 | 1 | Passed | |
| 04. Erasing Flash Memory | 1 | Passed | |
| 05. Blank-Checking Flash Memory Page 1 | 1 | Passed | |
| 06. Programming Flash Memory Page 1 | 1 | Passed | |
| 07. Verifying Flash Memory Page 1 | | | |
| 08. Selecting Flash Memory Page 2 | 1 | Passed | |
| 09. Blank-Checking Flash Memory Page 2 | 1 | Passed | |
| 10. Programming Flash Memory Page 2 | 1 | Passed | |
| 11. Verifying Flash Memory Page 2 | | | |
| 12. Selecting EEPROM | 2 | Passed | |
| 13. Erasing EEPROM | 3 | Passed | |
| 14. Blank-Checking EEPROM | 1 | Passed | |

- a. This section of the process may take about 7 minutes.
- b. Firmware 2.0.4.12 should now be displayed alongside the "Current Firmware" statement.9. The following pop-up will appear with the statement below.
 - Image: The Control I
 - a. Click "Ok".
- 10. A window will automatically appear asking to open a file from your device. On this same window, select the file name that possesses the serial number of the battery and click "Open".

| ganize New folder | ^ | | | 800 - | | 6 |
|---------------------|---|-------------------|-----------|--------------------|--------|---|
| AI ^ | Name | Date modified | Туре | Size | | |
| Heath | LiftPackFirmwareSettings_2.0.4.6_2000624.json | 1/22/2021 4:18 PM | JSON File | 9 KB | | |
| Microsoft Teams | | | | | | |
| This PC | | | | | | |
| 3D Objects | | | | | | |
| Desktop | | | | | | |
| Documents | | | | | | |
| Downloads | | | | | | |
| Music | | | | | | |
| Pictures | | | | | | |
| Videos | | | | | | |
| Windows (C:) | | | | | | |
| Engineering (\\1 | | | | | | |
| Logistics (L:) | | | | | | |
| Employee Share | | | | | | |
| Network | | | | | | |
| | | | | | | |
| ~ | [a | | | | | |
| File nar | ne | | ~ | JSON File (*.json) | | ~ |
| | | | | Open | Cancel | |

11. The following pop-up will appear with the statement below.



- a. Click "OK".
- 12. Allow the program to keep running and do not click "CANCEL". After a minute, the following popup will appear with the statement below.

| The firmware has been updated successfully. Please wait for few minutes and click OK to restart the program. | | se wait for a |
|--|--|---------------|
| | | ОК |

a. Click "OK".

13. The GUI will close and reopen automatically.

Phase 3: Update the Battery's Factory Settings (estimated time: 5 minutes)

- 1. Go to the "QA Checklist Tab".
- 2. Click on the drop-down arrow on the right hand of the screen (E).

| Capacity from I.D. plate | Factory settings |
|--------------------------|---------------------------------|
| Flux Power 72AH | 920401_FACSET_S8_BMS2_FX_72_rB |
| Flux Power 100 AH | 920402_FACSET_S8_BMS2_FX_100_rB |
| Flux Power 180 AH | 920403_FACSET_S8_BMS2_FX_180_rB |

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- a. The Ah of the battery is displayed on the battery's I.D. plate.
- b. Select the factory settings with the corresponding Ah of the battery.
- 3. Click the "Factory Settings" button (A) and allow the table to the left to populate.

| Setting | Default Value/Threshold | Value | Result | 920405_FACSET_S8_BMS2 | _VF_10 |
|--|--|--|--------|-----------------------|------------|
| Ews Mode | Enabled | Enabled | Pass | | |
| Charger Max Current (A) | 27.00 | 27.00 | Pass | | |
| Charger Max Voltage (V) | 27.84 | 27.84 | Pass | Factory Settings | — A |
| Over Current Protection Charge (10s) | 200 | 200 | Pass | | _ |
| Over Current Protection Discharge (10s) | -200 | -200 | Pass | Validate | B |
| Over Current Protection Charge (2min) | 1000 | 400 | Fail | | |
| Over Current Protection Discharge (2min) | -1000 | -400 | Fail | | |
| Over Discharge Voltage | 2.50 | 2.50 | Pass | Print | |
| Over Discharge Timeout | 10 | 10 | Pass | | |
| Over Discharge Latch | Unlatched | Unlatched | Pass | Save As | _n |
| Current Sensor | HASS | HASS | Pass | Javens | -0 |
| Quantum Balancing | Disabled | Disabled | Pass | Validation Enabled | _ C |
| Quantum Imbal Voltages | Voltage1: 3.48 Voltage2: 3.55 Voltage3: 3.65 | Voltage1: 3.48 Voltage2: 3.55 Voltage3: 3.65 | Pass | | |
| Quantum Time Factors | Factor1: 0.225 Factor2: 0.45 Factor3: 0.5 | Factor1: 0.225 Factor2: 0.45 Factor3: 0.5 | Pass | | |
| Contactor Operation Check | Disabled | Disabled | Pass | 1 | |
| Contactor Operation Check Polarity | NormallyClosed | NormallyClosed | Pass | | |
| Slave Strings | 0 | 0 | Pass | | |
| Balance Voltage Override | Enabled | Enabled | Pass | | |
| Node Dropoff | Enabled | Enabled | Pass | | |
| BMSM Count | 2 | 2 | Pass | | |
| BMSM Shunt Duty Cycle (%) | 30 | 30, 30 | Pass | | |
| BMSM Shunt Voltage Offset | 0.01 | [3.48, 3.48, 3.48, 3.48] [3.48, 3.48, 3.48, 3.48] | Pass | 1 | |

- a. It may take 1 minute for the table to populate.
- 4. Once the table has been populated, click on the "Validate" button (B).
 - a. Use the scroll bar to scroll down the chart to make sure that all populated

categories in the table have "Passed".

- 5. If all categories have "Passed" then skip to step 7.
- 6. If at least one category has failed, then conduct the following:
 - a. Click the "Factory Settings" button (A).
 - b. Uncheck the "Validation Enabled" option (C).
 - c. Click the "Validate" button again (B).
 - d. Use the scroll bar to scroll down and make sure all categories are labeled as "Pass".
 - e. If at least one category has failed, then repeat step 6.
 - f. If step 6 has been repeated 3 times, then contact a Product Support representative.
- 7. Click on the "Save As..." button (D).
 - a. Navigate to the folder that had been saved on the device's desktop to save this file.
 - b. Title this file as the serial number of the battery.

Phase 4: Validating that the Update Process Worked (estimated time: 1 minute)

- 1. The firmware update process is now complete. To be sure that the process was completely successful conduct the following:
 - a. Close the GUI.
 - b. Cycle the breaker.
 - c. Launch the GUI again.
 - d. Navigate to the Firmware tab and ensure that the battery possess the new firmware 2.0.4.12
 - e. If the new updated firmware is not present, then contact a Product Support representative for further assistance.
- 2. Ensure that the battery's SOC gauge is still at 100% SOC.
 - a. If the battery's SOC gauge is not at 100% SOC, then plug the battery in to charge and allow the battery to reset itself to 100%.